

TECHNICAL SPECIFICATION

ENGINE: Turbo Charged 999cc Ford EcoBoost Technology. 12 valve. 3 cylinders in line. Alloy head & Iron block.

POWER: 150HP at 5.750 RPM, TORQUE: 200Nm at 5,000 RPM

TRANSMISSION: New Sadev five speed sequential gearbox with plated limited slip differential. Electronic detent control. 3 possible set up of differential ramps (23/57) (27/57) (32/77). AP Racing single disc clutch.

SUSPENSION: Bilstein ride height adjustable dampers with Eibach springs. Optional springs (Hard/Medium/Soft). Optional anti-roll bar (Hard/Medium/Soft)

BRAKES: The latest Ford Fiesta ST calipers and discs. Ventilated front discs (Gravel – 262mm) (Tarmac – 278mm). Rear solid discs 252mm. Hydraulic handbrake with Alcon master cylinder.

STEERING: Electric power assisted steering, column mounted.

WHEELS: OZ Racing – Gravel - 6x15" / Tarmac – 6,5x16"

ELECTRONICS: Life Racing F88 ECU and ECUMASTER gear display with integrated shift lights. M-Sport PDU.

DIMENSIONS: Length: 4065mm, Width: 1735mm, Wheelbase: 2490mm, Minimum Weight: 1030kg



R1T19 CONVERSION KIT

FOR SELF ASSEMBLY (Donor car and wheels are <u>not</u> included)

€26,990.00 + VAT



R1T19 BUILT CAR

READY TO RACE Gravel / Tarmac

€45,990.00 + VAT





CAR CUSTOMISATION OPTIONS

| CREW COMFORT | | | | |
|--------------------------------------|------------|--|-------------|--|
| ROOF VENT | 299,00 EUR | PHONE CHARGER USB SOCKET | 65,50 EUR | |
| HYDRAULIC JACK WITH FITTINGS | 999,00 EUR | DRIVER + CO-DRIVER FOOTREST | 379,00 EUR | |
| WHEEL BRACE WITH FITTINGS | 89,00 EUR | LARGE SPARCO SEAT | 80,00 EUR | |
| NUT GUN WITH FITTINGS | 535,00 EUR | TALL DRIVER SEAT RAIL (STANDARD SEAT) | 149,00 EUR | |
| INTERIOR BAGS KIT | 249,00 EUR | TALL DRIVER SEAT RAIL (LARGE SEAT) | 149,00 EUR | |
| CO-DRIVER TRIP METER | 579,00 EUR | SHORT DRIVER SEAT RAIL (STANDARD SEAT) | 149,00 EUR | |
| CO-DRIVER MAP LIGHT + DRIVER COMFORT | 299,00 EUR | SHORT DRIVER SEAT RAIL (LARGE SEAT) | 149,00 EUR | |
| LIGHT | | CO-DRIVER OPTIONAL SEAT RAIL | 149,00 EUR | |
| STEERING WHEEL SPACER | 119,00 EUR | CO-DRIVER OPTIONAL (LARGE SEAT) RAIL | 149,00 EUR | |
| QUICK RELEASE STEERING WHEEL BOSS | 215,00 EUR | | | |
| CAR PERFORMANCE | | | | |
| TARMAC SUSPENSION SPRING SOFT | TBC | ANTI-ROLL BAR HARD | 99,00 EUR | |
| TARMAC SUSPENSION SPRING HARD | TBC | HEAVY DUTY TRACK ROD KIT | 479,00 EUR | |
| GRAVEL SUSPENSION SPRING SOFT | TBC | UPGRADED GRAVEL UPRIGHTS | 579,00 EUR | |
| GRAVEL SUSPENSION SPRING HARD | TBC | BRAKE COOLING DUCTS | 119,00 EUR | |
| ANTI-ROLL BAR SOFT | 99,00 EUR | | | |
| CAR AUXILIARY EQUIPMENT | | | | |
| SAFETY EQUIPMENT KIT | 345,00 EUR | SECOND SPARE WHEEL KIT | 95,00 EUR | |
| 8MM GRAVEL SUMPGUARD | 200,00 EUR | LAZER LAMP POD | 1119,00 EUR | |
| SUMPGUARD SIDE PROTECTION KIT | 55,00 EUR | STILO INTERCOM | 369,00 EUR | |
| MUDFLAPS KIT | 249,00 EUR | RALLY CAR AXLE STANDS SET | 799,00 EUR | |
| REAR BEAM PROTECTION FLAPS | 179,00 EUR | HEAT PROTECTION MATTING KIT | 89,00 EUR | |
| WHEEL SCRAPER KIT | 99,00 EUR | FIA FUEL SAMPLE KIT | 479,00 EUR | |
| UNDERFLOOR PROTECTION KIT | 690,00 EUR | HOMOLOGATION PAPERS | 119,00 EUR | |
| SIDE SILL PROTECTION KIT | 360,00 EUR | LIFE RACING R1/R2 SOFTWARE | 1299,00 EUR | |
| R1 TARMAC WHEEL (Price for 1pc.) | 195,00 EUR | | | |
| GRAVEL WHEEL (Price for 1pc.) | 165,00 EUR | $GRAVEL \longleftrightarrow TARMAC$ CONVERSION KIT | TBC | |
| All price quoted are VAT exclusive | | | | |

Fiesta R1T19 Conversion kit supplied by M-Sport is designed to be built on Ford Fiesta 1.0 EcoBoost 140HP ST-Line. M-Sport Poland provides services for the initial build and rebuild of complete Fiesta R1 cars as well as its components such as engine, transmission and suspension.



| RECOMMENDED SERVICE INTERVALS | | | | |
|-------------------------------|-----------|--|--|--|
| NGK SPARK PLUGS REPLACEMENT | 1000 km | | | |
| OIL CHANGE (ENGINE / GEARBOX) | 300 km | | | |
| ENGINE REBUILD | 10 000 km | | | |
| TURBO REPLACEMENT | 3000 km | | | |
| TRANSMISSION INSPECTION | 1000 km | | | |
| DRIVESHAFTS REPLACEMENT | TBC km | | | |
| CLUTCH REPLACEMENT | TBC km | | | |

CUSTOMER ENQUIRIES

TECHNICAL ENQUIRIES

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